



Design

Hush takes inspiration from the past but responds to contemporary demands. The wing-back form offers a welcoming familiarity and sanctuary, making it an ideal retreat for working, relaxing or private conversations in an otherwise bustling environment such as the workplace or a hotel. The fully upholstered slender frame provides Hush with its now unmistakable profile, helping to create a big statement within a space.

Technical

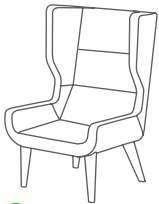
The main body of Hush is constructed with moulded plywood and CMHR foams. The sled base is created from mild steel and finished with a hard-wearing polyester powder coat whilst the wooden base is constructed from turned hardwood and finished with a matt lacquer. The 4 star base and mounting plate are die cast from solid aluminium. This can be bright polished or finished with polyester powder coat.

*All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.

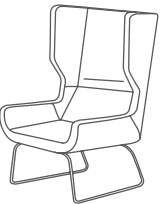
Sizes



1
HUSHB4S
hush chair
with 4 star base
metric (mm)
W720 D815 H1160 Seat430
imperial (in)
W28.5 D32 H45.5 Seat17



2
HUSHBWD
hush chair
with wooden legs
metric (mm)
W720 D815 H1160 Seat430
imperial (in)
W28.5 D32 H45.5 Seat17



3
HUSHBSL
hush chair
with sled base
metric (mm)
W720 D815 H1160 Seat430
imperial (in)
W28.5 D32 H45.5 Seat17

Base Finish Options



White, Black
or Polished 4 Star Base



White or Black Sled Base



Chrome Sled Base



Turned Solid Oak or Walnut Legs

Other Options



2 Tone Upholstery











Hush chair technical specifications

Testing

Our chairs are designed to meet or exceed all EN performance requirements per **EN16139:2013**, which includes the following tests:

- Seat and back static load test
 - Seat front edge static load test
 - Vertical static load on back
 - Foot rest and leg rest static load test
 - Arm sideways static load test
 - Arm downwards static load test
 - Vertical upwards static load on arm rests
- Seat and back durability test
 - Seat front edge durability test
 - Leg forward static load test
 - Leg sideways static load test
 - Seat impact test
 - Back impact test
 - Arm impact test

Structural testing certifications

HUSHBSL
Hush chair on sled bas
BS EN 16139:2013, Level 2
Static load 200kg

HUSHBWD
Hush chair on wooden base
BS EN 16139,2013, Level 1
Static load 160kg

Flammability

The cold cure foam material has been tested to meet the following standards:

British standard
5852:2006 Part 2

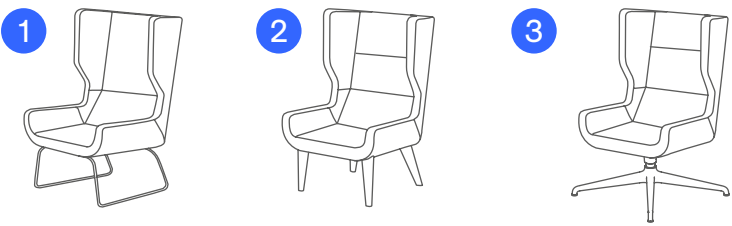
California Technical Bulletin
117-2013

Italian standards
UNI 9175-CLASS 1.IM

The flammability standard of the covering fabric is dependent on the choice made by the customer, details of the flammability rating of specific fabrics can be found on supplier's websites listed below.

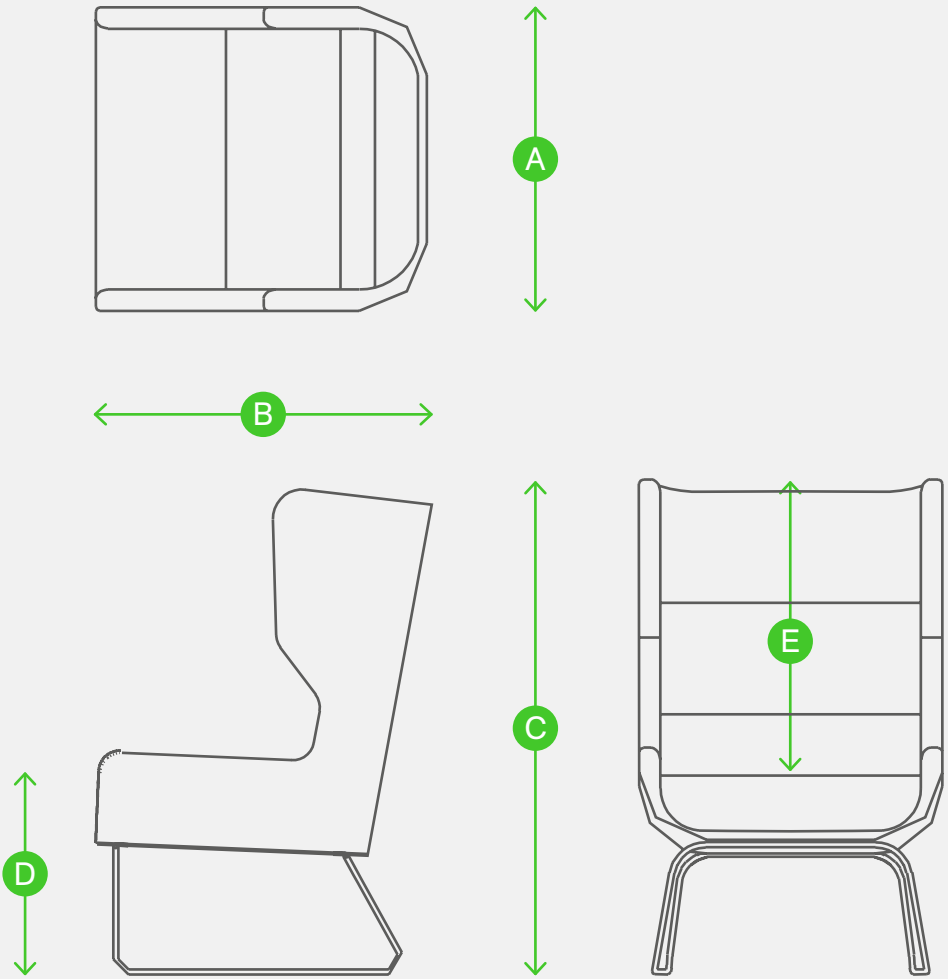
- www.kvadrat.dk
- www.camirafabrics.com
- www.butefabrics.com
- www.panaz.com
- www.maharam.com
- www.vescom.com
- www.ultrafabricsllc.com
- www.crestleather.com

Hush chair technical specifications



Product code and description		A Overall Width	B Overall Depth	C Overall Height	D Seat Height	E Height from seat to top	F Weight
1	HUSHBSL Hush on sled base	720 mm 28.5 in	815 mm 32 in	1160 mm 45.5 in	430 mm 17 in	700 mm 27.5 in	26.3 kg 58 lbs
2	HUSHBWD Hush on wooden base	720 mm 28.5 in	815 mm 32 in	1160 mm 45.5 in	430 mm 17 in	700 mm 27.5 in	27.5 kg 60.6 2lbs
3	HUSHB4S Hush on 4 star base	720 mm 28.5 in	815 mm 32 in	1160 mm 45.5 in	430 mm 17 in	700 mm 27.5 in	24.6 kg 54.2 lbs

Dimensions Guide



Hush chair environmental product summary



Environment attributes

- naughtone is **FISP** and **ISO14001** certified
 - naughtone UK production facility is **ISO14001:2015** certified
 - naughtone is **FSC® certified**
 - **26.3kg** total weight
 - **31.3% Recyclable** (base, foam, fixings and feet)
 - **48.2% Reusable** (plywood frame)
 - **14.6% Recycled content** (base and fixings)
 - Packaging: **78.5%** recycled cardboard 21.5% virgin fibre. **100%** Recyclable
 - **Indoor Advantage™ Gold** ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)
- These attributes can help you to achieve criteria towards **LEED, BREEAM, Ska** and **WELL** building certifications



FSC® certified products available upon request



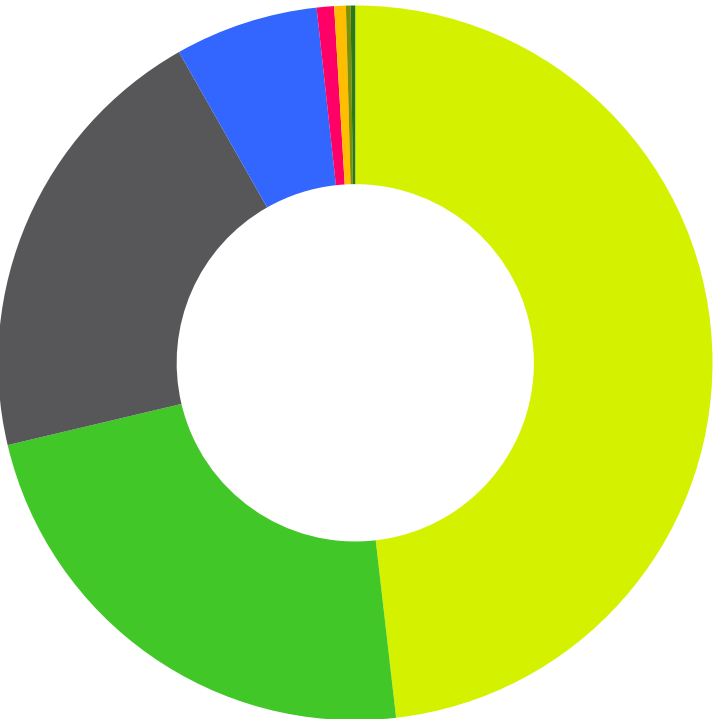
naughtone offers PEFC certified products



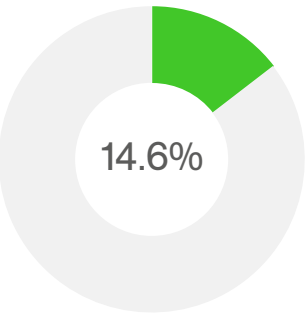
Hush chair environmental product summary

Material Percentage Split

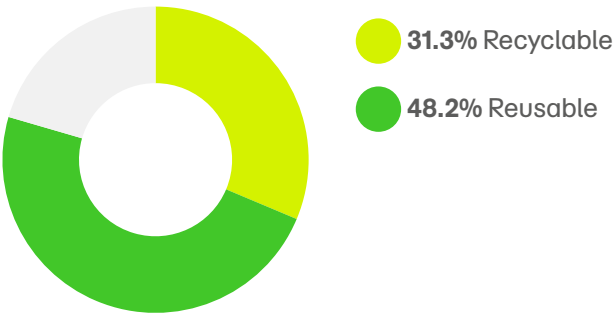
- | | |
|-----------------------------|-------------------------------------|
| 48.18% Beech Plywood | 0.78% Polypropylene |
| 23.13% Mild Steel | 0.52% Mild Steel Zinc Plated |
| 20.48% Fabric | 0.21% PTFE |
| 6.49% CMHR Foam | 0.21% Stainless Steel |



Post Consumer Recycled Content



Recyclable Content



Product specific design statement

The Hush chair is available with three different base options but for this document we have used:

Hush chair with sled base

The Hush chair inner shell is constructed from one solid moulded plywood form with the frame then being covered with CMHR foams and fully upholstered with fabric.

The Hush shell and base is assembled together with dry fixings allowing the upholstered shell to be easily broken down into separate materials with hand tools.

The Hush sled base is machine bent from mild steel rod, then weld jointed together and hand polished to a smooth surface. The steel rod is then finished with either chrome plating or polyester powder coat.

Where sustainable sources are quoted, and a chain of custody is required by a customer this must be indicated on the purchase order to naughtone. A chain of custody requested after an order has been placed or delivered may be difficult to recover.

Figures stated in the Environmental product summary may vary based on model and options selected, we have based this document on a specific example when produced in the United Kingdom. Recycled content calculations are taken from supplier information and industry averages, material variables are likely to affect the figures which may result in higher or lower percentages.

This document will be reviewed and updated periodically and is subject to change without notice.