

hush

Sofa



Design

Hush Sofa is a wider version of the Hush chair, taking inspiration from the past but responding to contemporary demands. The wing-back form offers a welcoming familiarity and sanctuary, making it an ideal retreat for working, relaxing or private conversations in an otherwise bustling environment such as the workplace or a hotel. The fully upholstered slender frame provides Hush Sofa with its now unmistakable profile, helping to create a big statement within a space.

Technical

The main body of Hush Sofa is constructed with moulded plywood and CMHR foams.

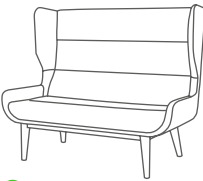
Base options are created from mild steel and finished with a hard-wearing polyester powder coat. The wooden base is constructed from turned hardwood and finished with a matt lacquer.

*All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.

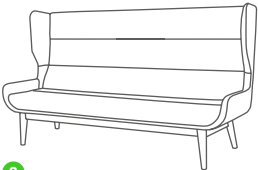
Sizes



1
HSH2SFBSL
hush two seat sofa
with sled base
metric (mm)
W1350 D815 H1160 Seat 430
imperial (in)
W53 D32 H45.5 Seat 17



2
HSH2SFBWD
hush two seat sofa
with wooden base
metric (mm)
W1350 D815 H1160 Seat 430
imperial (in)
W53 D32 H45.5 Seat 17



3
HSH3SFBWD
hush three seat sofa
with wooden base
metric (mm)
W2000 D815 H1160 Seat 430
imperial (in)
W79 D32 H45.5 Seat 17

Base Finish Options



Chrome Sled Base



White or Black Sled Base



Turned Solid Oak
or Walnut Legs

Other Options



2 Tone Upholstery









Hush sofa technical specifications

Testing

Our chairs are designed to meet or exceed all EN performance requirements per **EN16139:2013**, which includes the following tests:

- Seat and back static load test
 - Seat front edge static load test
 - Vertical static load on back
 - Foot rest and leg rest static load test
 - Arm sideways static load test
 - Arm downwards static load test
 - Vertical upwards static load on arm rests
- Seat and back durability test
 - Seat front edge durability test
 - Leg forward static load test
 - Leg sideways static load test
 - Seat impact test
 - Back impact test
 - Arm impact test

Structural testing certifications

HUSHBSL
Hush chair on sled bas
BS EN 16139:2013, Level 2
Static load 200kg

HUSHBWD
Hush chair on wooden base
BS EN 16139,2013, Level 1
Static load 160kg

HUSHBSW
Hush chair on swivel base
BS EN 16139,2013, Level 1
Static load 160kg

Flammability

The cold cure foam material has been tested to meet the following standards:

British standard
5852:2006 Part 2

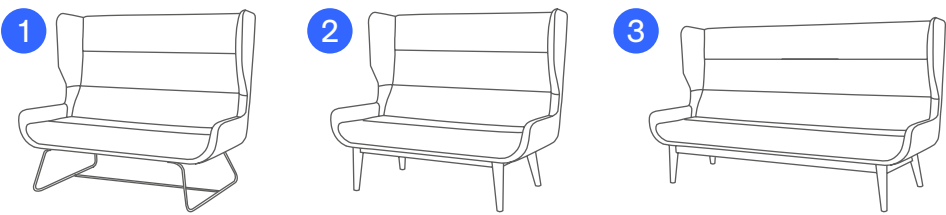
California Technical Bulletin
117-2013

Italian standards
UNI 9175-CLASS 1.IM

The flammability standard of the covering fabric is dependent on the choice made by the customer, details of the flammability rating of specific fabrics can be found on supplier's websites listed below.

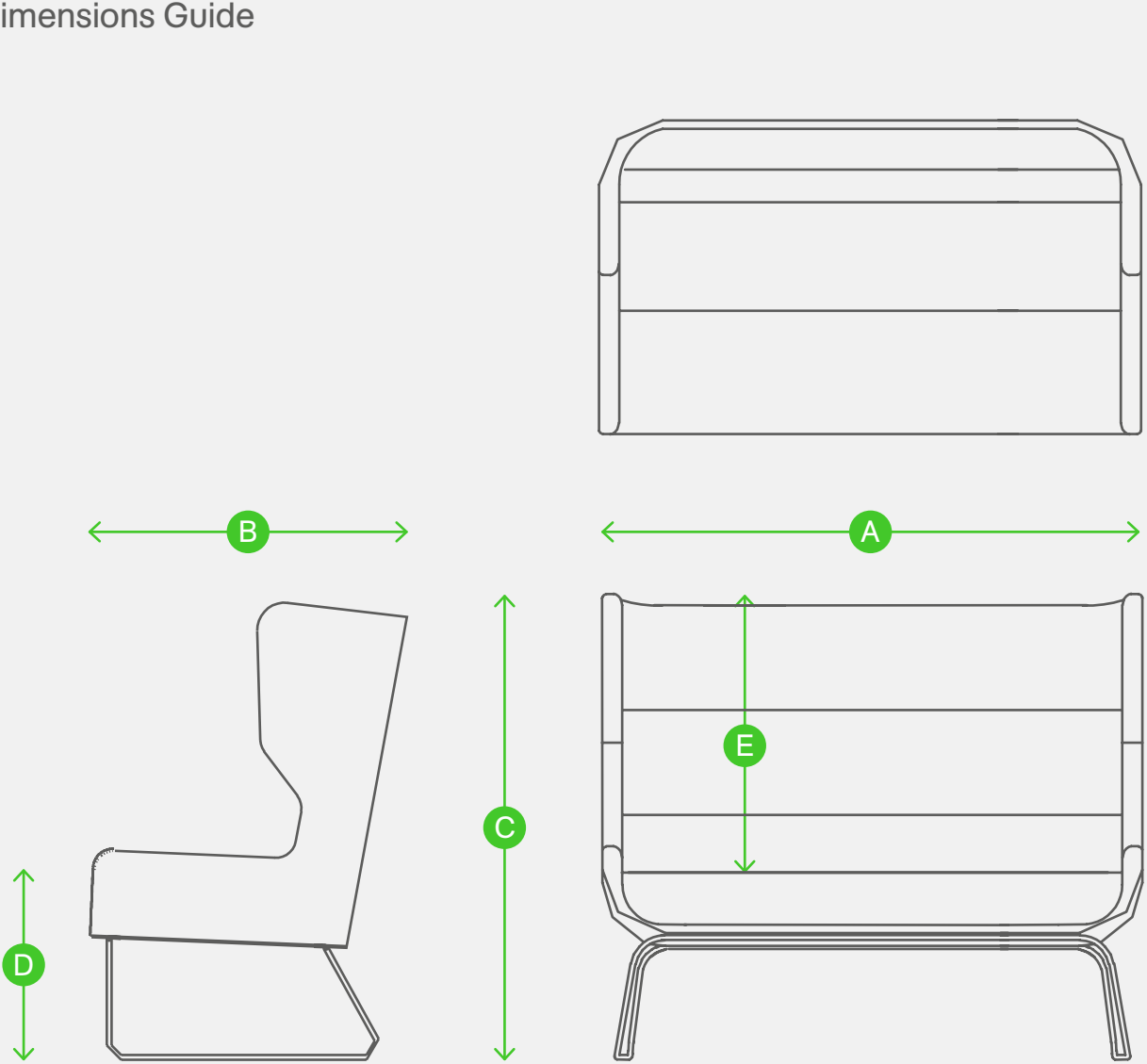
- www.kvadrat.dk
- www.camirafabrics.com
- www.butefabrics.com
- www.panaz.com
- www.maharam.com
- www.vescom.com
- www.ultrafabricsllc.com
- www.crestleather.com

Hush sofa technical specifications



Product code and description		A Overall Width	B Overall Depth	C Overall Height	D Seat Height	E Height from seat to top	F Weight
1	HSH2SFBSL Hush two seat sofa on sled base	1350 mm 53in	815 mm 32 in	1160 mm 45.5 in	430 mm 17 in	700 mm 27.5 in	39 kg 85.98 lbs
2	HSH2SFBWD Hush two seat sofa on wooden base	1350 mm 53in	815 mm 32 in	1160 mm 45.5 in	430 mm 17 in	700 mm 27.5 in	35.5 kg 78.26 lbs
3	HSH3SFBWD Hush three seat sofa on wooden base	2000 mm 79in	815 mm 32 in	1160 mm 45.5 in	430 mm 17 in	700 mm 27.5 in	57.1 kg 125.8 lbs

Dimensions Guide



Hush sofa environmental product summary



Environment attributes

- naughtone is **FISP** and **ISO14001** certified
 - naughtone UK production facility is **ISO14001:2015** certified
 - naughtone is **FSC® certified**
 - **35.5kg** total weight
 - **32.8% Recyclable** (base, foam, fixings and feet)
 - **63.9% Reusable** (plywood frame)
 - **9.2% Recycled content** (base and fixings)
 - Packaging: **78.5%** recycled cardboard 21.5% virgin fibre. **100%** Recyclable
 - **Indoor Advantage™ Gold** ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)
- These attributes can help you to achieve criteria towards **LEED, BREEAM, Ska** and **WELL** building certifications



FSC® certified products available upon request



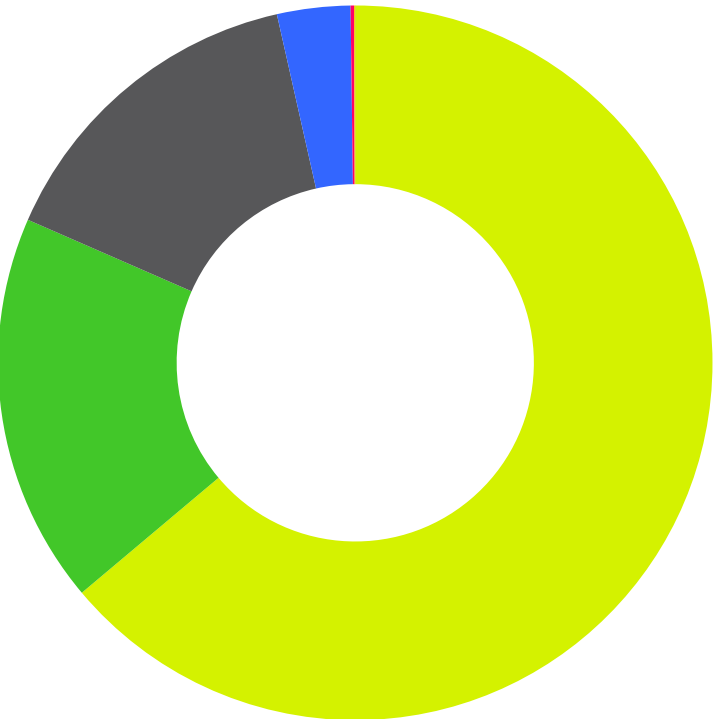
naughtone offers PEFC certified products



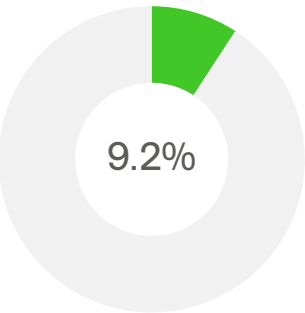
Hush sofa environmental product summary

Material Percentage Split

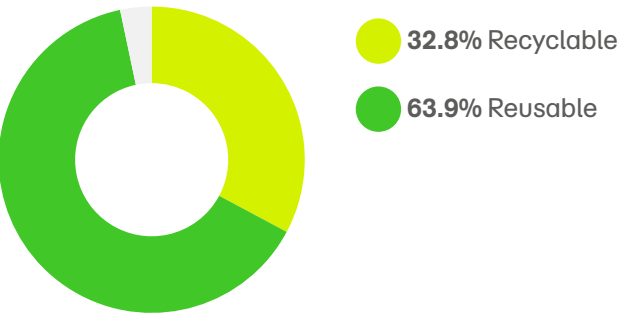
- 63.87% Beech Plywood
- 17.68% CMHR Foam
- 14.92% Mild Steel
- 3.31% Fabric
- 0.16% Mild Steel Zinc Plated
- 0.05% Polypropylene
- 0.21% Stainless Steel



Post Consumer Recycled Content



Recyclable Content



Product specific design statement

Hush Sofa is available with 3 different base options but for this document we have used as an example:

Hush Sofa two seat with sled base

The inner shell of Hush Sofa is constructed from one solid moulded plywood form with the frame then being covered with CMHR foams and fully upholstered with fabric.

The Hush shell and base is assembled together with dry fixings allowing the upholstered shell to be easily broken down into separate materials with hand tools.

The Hush sofa sled base is machine bent from mild steel rod, then weld jointed together and hand polished to a smooth surface. The steel rod is then finished with either chrome plating or polyester powder coat.

Where sustainable sources are quoted, and a chain of custody is required by a customer this must be indicated on the purchase order to naughtone. A chain of custody requested after an order has been placed or delivered may be difficult to recover.

Figures stated in the Environmental product summary may vary based on model and options selected, we have based this document on a specific example when produced in the United Kingdom. Recycled content calculations are taken from supplier information and industry averages, material variables are likely to affect the figures which may result in higher or lower percentages.

This document will be reviewed and updated periodically and is subject to change without notice.